



SALES SPECIFICATION

Code: DIE

Description: Diethanol Amine

Test Description	Specification Limits		Unit of Measure	Test Method
	Min.	Max.		
Diethanol amine	98.5		%(w/w)	ASTM D-2073/ 2074
Monoethanol Amine		0.6	%(w/w)	MA-503
Triethanol amine		0.8	%(w/w)	MA-503
Water Content		0.15	%(w/w)	ASTM D-1364
Colour, pt-Co		15		ASTM D-1209
Sp.Gr. at 20/20°C	1.09	1.094		

Comments: Physical properties are not monitored constantly.

Issue of Revision Date: 01-08-2009

Spec Version Number: 1